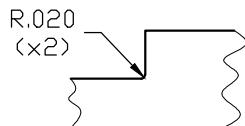
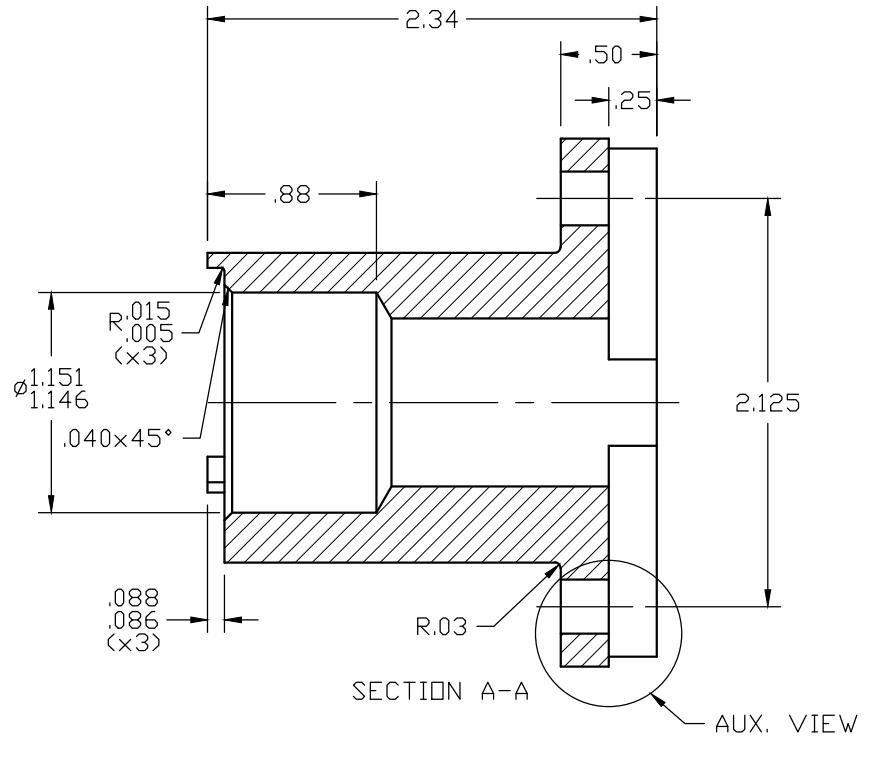
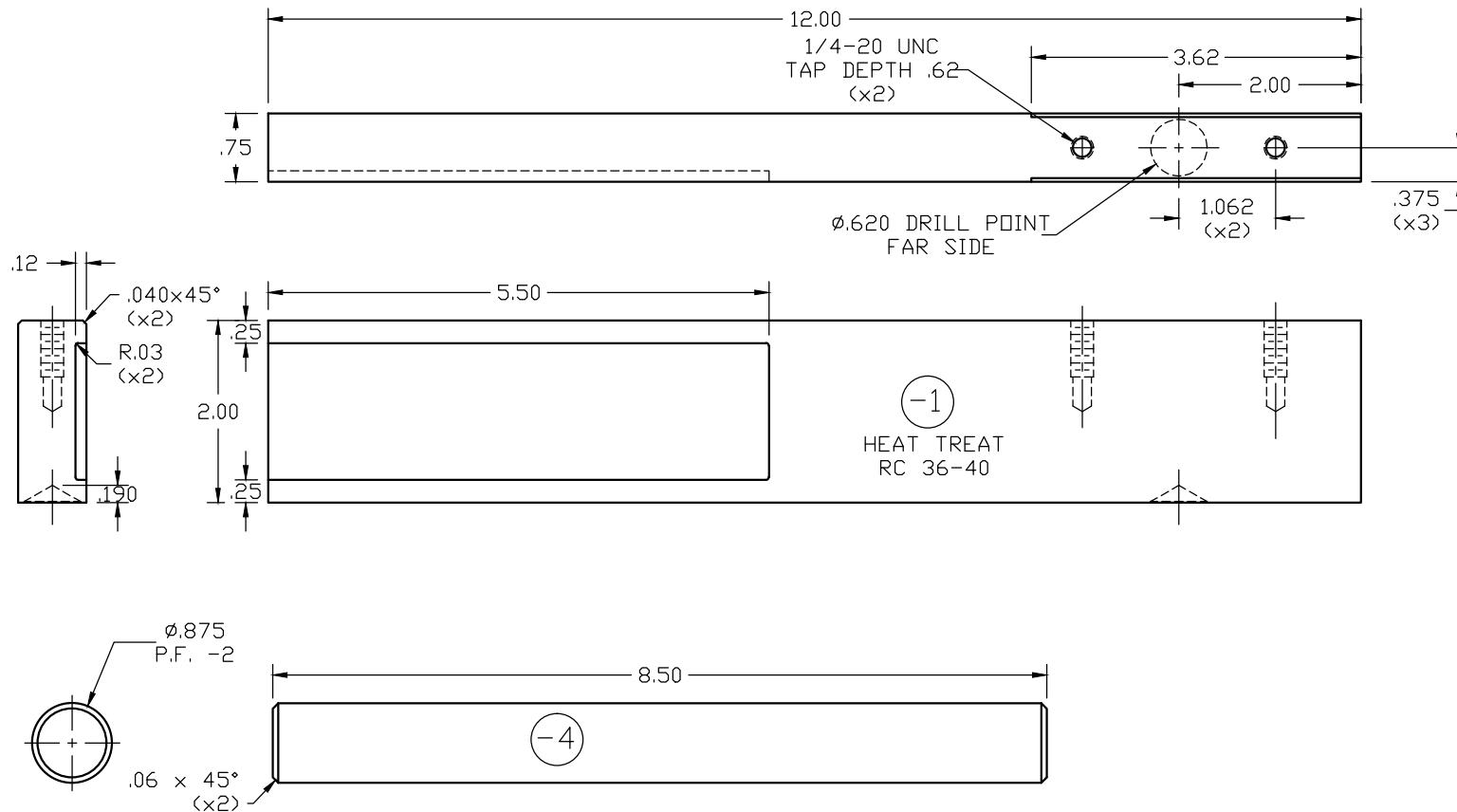


(-2)
HEAT TREAT
RC 36-40

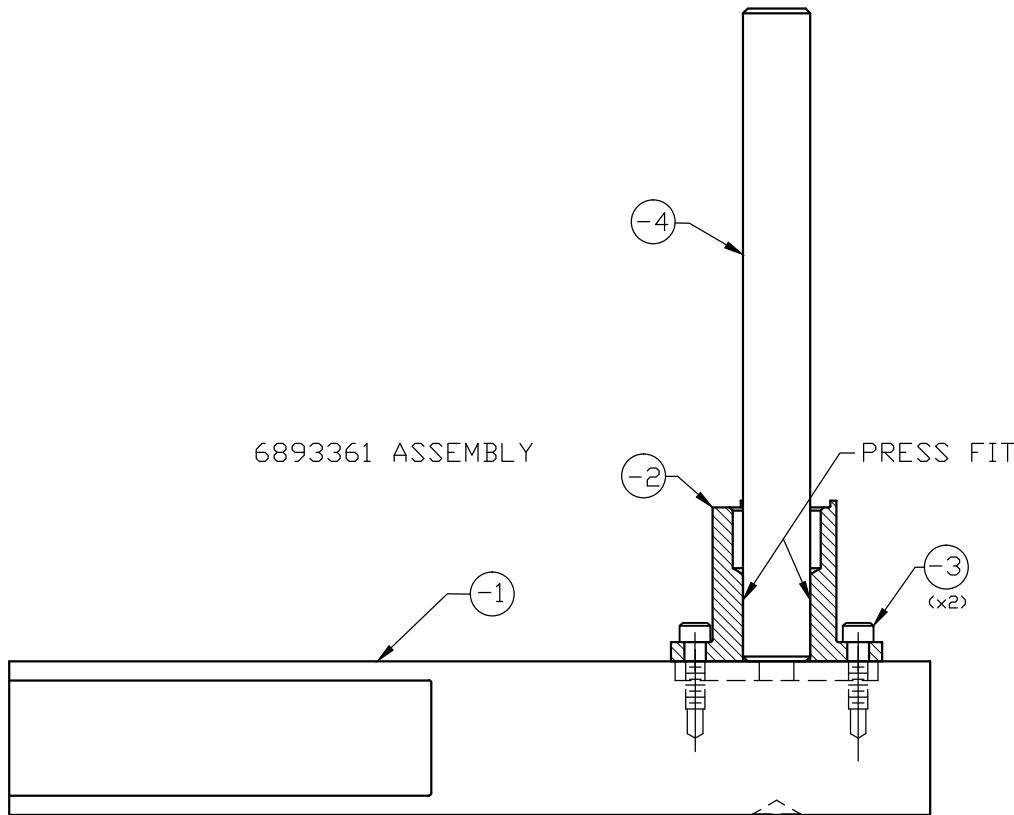


RED BARN MACHINE	
TITLE HOLDER-POWER TURBINE COUPLING INNER RACE	
DWG NO.	6893361-2
REV	1
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS $XXX \pm .005$	
FRACTIONS $\pm 1/32$	
XX $\pm .01$	
X $\pm .1$	
ANGLES $\pm 5^\circ$	
APPROVED	
HEAT TREAT	
FINISH SPEC	
BLACK OXIDE	
USED ON MODEL	
R.R. 250 SERIES	
SCALE	NTS
DATE	8-20-07
SHEET	3 of 3



RB RED BARN MACHINE	
TITLE	HOLDER-POWER TURBINE COUPLING INNER RACE
DWG NO.	6893361-1 & -4
REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: PERRITT
TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	APPROVED
FRACTIONS ± 1/32 ANGLES ± 5°	HEAT TREAT
	FINISH SPEC BLACK OXIDE
	USED ON MODEL
	R.R. 250 SERIES
SCALE NTS	DATE 8-20-07
	SHEET 2 of 3

REVISIONS					
REV	DESCRIPTION	DATE	INITIAL	APPROVED	
1	CHANGED -1 MATERIAL FROM 4140	8-21-07	WP	D.W.	



ASSY	ASSY	B/D	PART #	TOTAL QTY	DESCRIPTION	MAT.	B/D INFORMATION SPECIFICATIONS OR	Pg.
			-1	1	FLAT BAR	1018	3/4 x 2 x 12	2
			-2	1	RND.	4140	Ø2-3/4 x 2-3/8	3
		B/D	-3	1	S.H.C. SCREW	PLAIN	1/4-20 UNC x 3/4	1
			-4	1	RND.	1018	Ø7/8 x 8-9/16	2
ASSY #								

RB RED BARN MACHINE	
TITLE HOLDER-POWER TURBINE COUPLING INNER RACE	
DWG NO.	6893361
REV	1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32	
XX ± .01 ANGLES ± 5°	
X ± .1	
DRAWN BY: PERRITT	
APPROVED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL	
R.R. 250 SERIES	
SCALE	NTS
DATE	8-20-07
SHEET	1 of 3

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVEE
—	--	—	—	—

NOT APPROVED FOR PRODUCTION

NOT APPROVED FOR PRODUCTION

TITLE		-- --	
DWG NO.		REV	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS $.XXX \pm .010$ $.XX \pm .03$ $X \pm .1$		DRAWN BY: APPROVED: HEAT TREAT FINISH SPEC: USED ON MODEL	PERRITT
FRACTIONS $\pm 1/32$ ANGLES $\pm .5^\circ$			
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ PR. $.015$ R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	NTS	DATE	8-15-07
		SHEET	1 of 1